

Technical Data Sheet

# Circulen Recover EP PA6 GF30 H BUE 965057

Polyamide 6  
LyondellBasell Industries  
Engineering Plastics

**Product Description**

30% glass fiber reinforced, heat stabilized Polyamide 6 formulated on mechanical recycled sourcing. The product is available in blue color, pellet form. Sustainability:  
According with the requirements of Standard ISO 14021:2016, Circulen Recover EP PA6 GF30 H BUE 965057 contains 40-50% of recycled material that is fully based on Post-Industrial Waste (PIW).

**General**

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Recycled Content	• Yes
Features	• Heat Stabilized • Medium Viscosity
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA6 GF30

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.37 g/cm <sup>3</sup>	1.37 g/cm <sup>3</sup>	ISO 1183/A
Viscosity Number	150 cm <sup>3</sup> /g	150 cm <sup>3</sup> /g	ISO 307
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.41E+6 psi	9700 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	24700 psi	170 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.5 %	3.5 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	
73°F (23°C)	5.7 ft·lb/in <sup>2</sup>	12 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	29 ft·lb/in <sup>2</sup>	60 kJ/m <sup>2</sup>	
73°F (23°C)	38 ft·lb/in <sup>2</sup>	80 kJ/m <sup>2</sup>	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	428 °F	220 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	392 °F	200 °C	ISO 75-2/Af

**Additional Information**

The tradename "Schulamid" may be abbreviated "SAM" in documents or on labels, "Recover" may be abbreviated "RC".

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

**Notes**

These are typical property values not to be construed as specification limits.